

Date: Wednesday, 9/13/2006 4:29:48 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LANYARD ASSEMBLY		
Job Number	: 28519					
Estimate Number	: 11493					
P.O. Number	: N/A		Part Number	: D26906		
This Issue	: 9/13/2006	S.O. No.	: N/A	Drawing Number	: D2690 REV. B2	
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Type	: SMALL /MED FAB		
Previous Run	: 28502		Drawing Revision	: B2		
Written By	:		Material	: N/A		
Checked & Approved By	:		Due Date	: 9/20/2006		
Comment	: Est: C 03.04.04		Reformat; Incorporated D2690-X KJ/ RF			

Additional Product

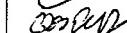
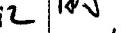
Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	CBL460	Loop Sleeve 
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s) Loop Sleeve Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <i>1100644</i>
2.0	CBL1240	Cable 
		Comment: Qty.: 1.0000 f(s)/Unit Total : 6.0000 f(s) Cable Qty Part Number Description Batch D2690-6 + 2.5" CBL-1240 Cable <i>BMI7793</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690 Identify as D2690-6 <i>SAD 06/10/12 (6)</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP 
		Comment: INSPECT WORK TO CURRENT STEP <i>11/06/11/13 (6)</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST56</i> <i>P/C 6/11/13 (6)</i>

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/11/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			
06/10/12	3.0	Scrap 6 pieces because they were not long enough	 	destroy and replace	3411	06/10/12	 	 	 

NOTE: Date & initial all entries

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Drawing Name: LANYARD ASSEMBLY

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

9/06/11/13

Job Completion



C Location

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng					

NOTE: Date & initial all entries

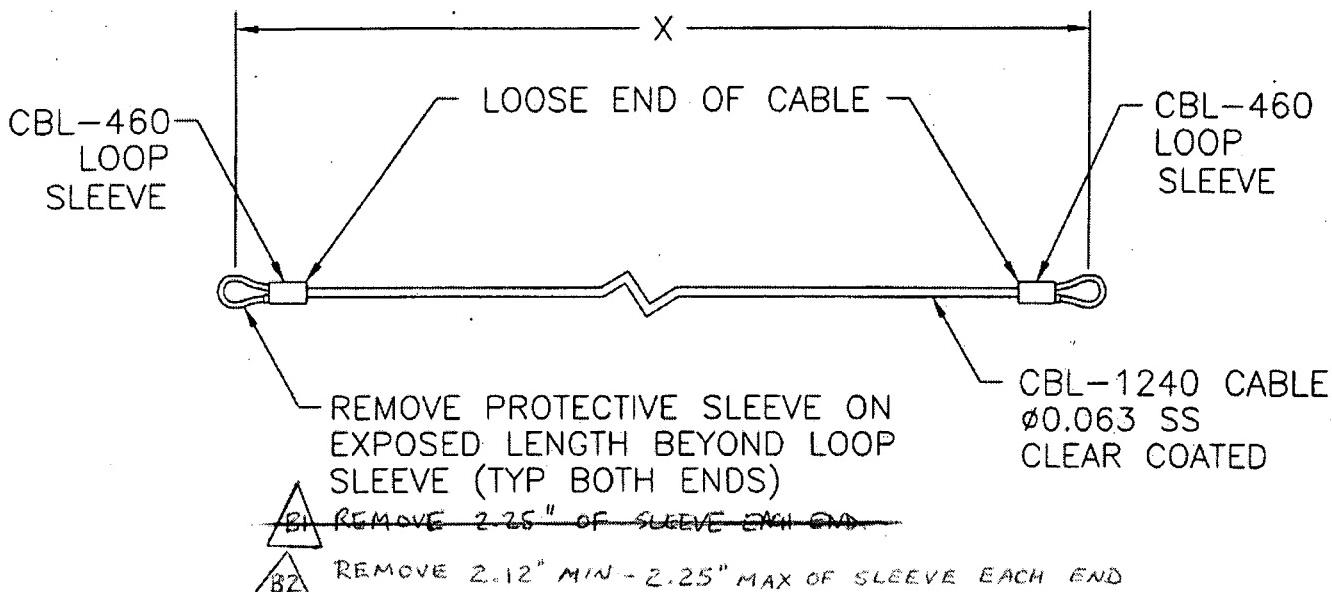
DART



DESIGN <i>MW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MW</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	RF 04.06.24	ADDED TOLERANCE	

RELEASED

971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY
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ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 28519

DEO's